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Internet of Machines

Introduction

Project Statement

The aim of our project is to develop a method to collect data from sensors on operational, in-service machines in the field. Compile that data into a cloud-based solution, and output the data into a readable and usable format that will show long term statistics about the machines. This will help both the owners and designers by providing data about the machines, leading to advances in part design and preventative maintenance schedules. Maximizing the cost effectiveness of running the machines, and leading to better designed components.

Project Requirements

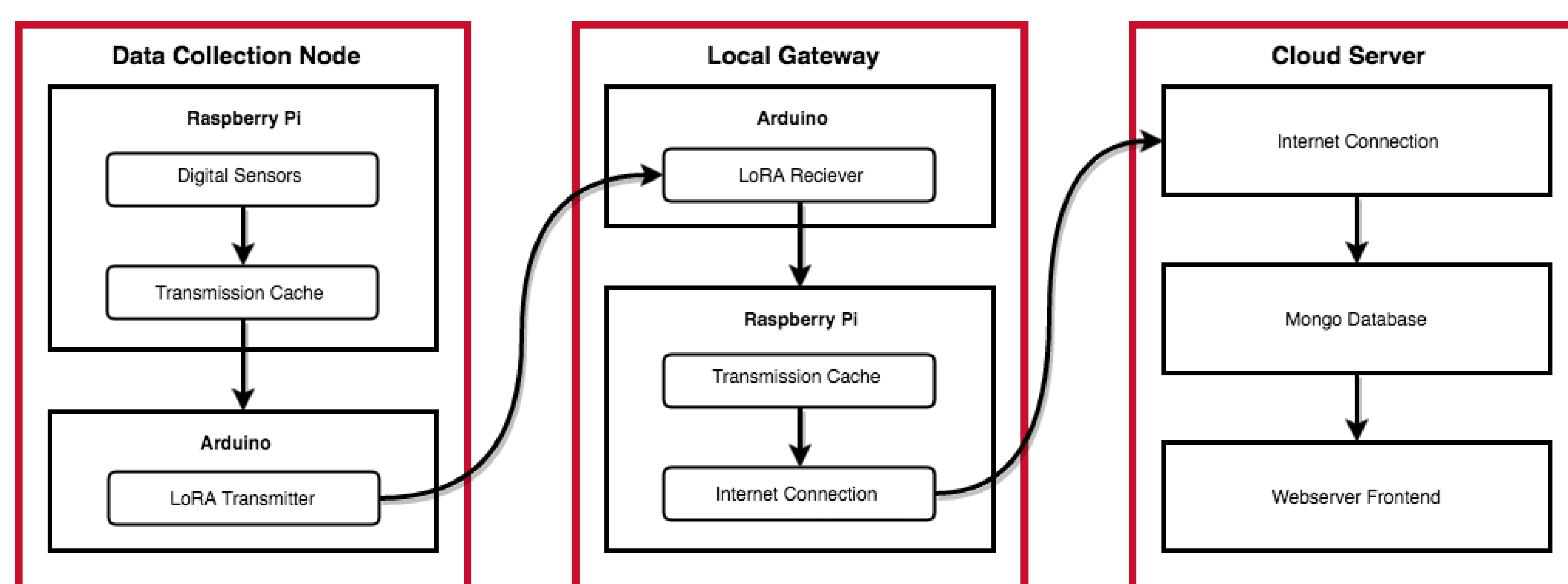
Functional	Non-Functional
<ul style="list-style-type: none"> Retrieve data from a range of sensors Connect over a great distance (1-5 miles) Server system must be able to host multiple clients Server must be able to distinguish clients Server must host collected data and compile into a readable format 	<ul style="list-style-type: none"> Client portability (small size to fit on industrial machines) Expandable to be able to support a range of sensor hardware Send data at a timely and stable rate Configurable associability of client and server hardware Client must be structurally secure, and able to be attached to heavy machinery

Design Considerations and Solution

	2G	3G	LTE	WiFi	LoRA
Range	Long	Long	Long	< 200 m	> 10 km
Current	0.35 mA	1.2-3.5 mA	1.5-5.5 mA	1.1 mA	<0.005 mA
Module Cost	\$12	\$35-50	\$40-80	\$5-8	\$5
Spectrum	License	Licensed	Licensed	Unlicensed	Unlicensed

To design the system, we will be using LoRa (Long Range) transmitters and receivers. A low-cost, low power and open source internet of things development platform. One of the biggest advantages is its unlicensed frequency band, which reduces operating costs for the modules.

Concept Sketch



Functional Modules

Data Collection

- Raspberry Pi connects to sensors using GPIO pins
- C-code samples sensor data and converts to .txt file

Transmission

- Python code reads in sensor data and send to LoRA module over serial connection
- LoRA transmits the message

Reception

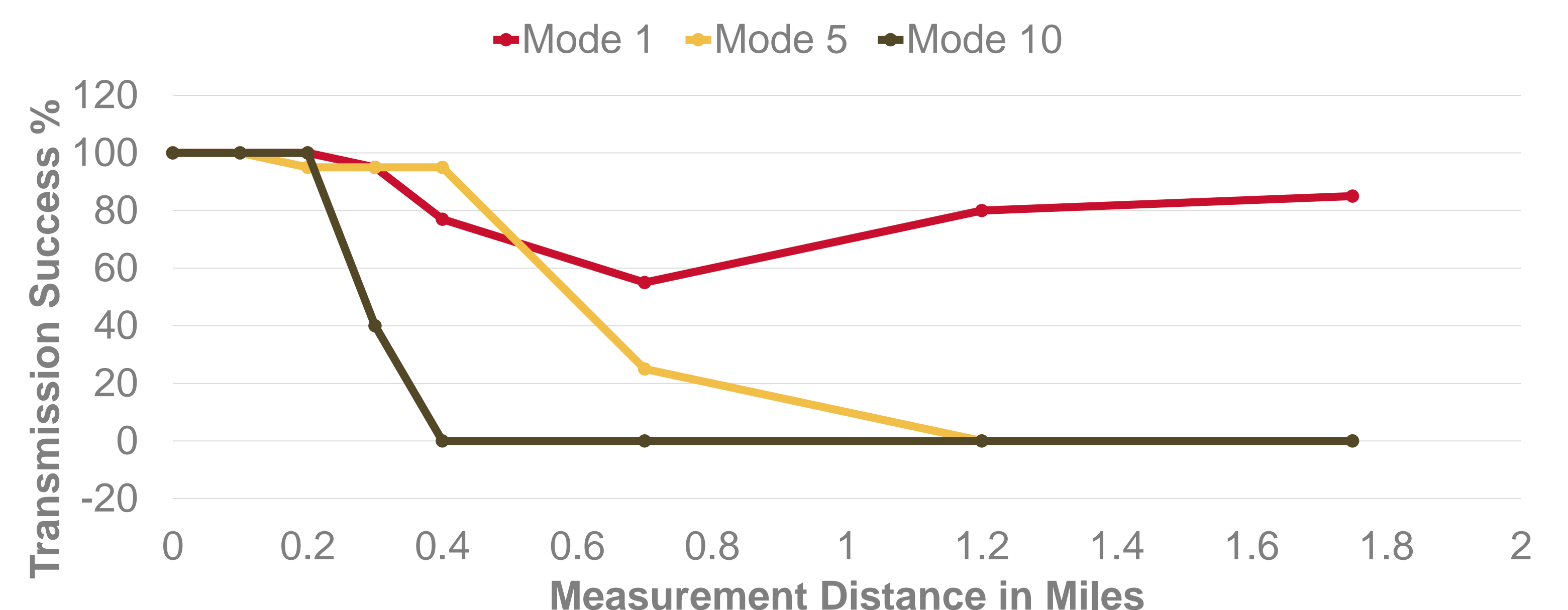
- LoRA module receives the message
- Demodulated message is sent over serial connection to a Python script which writes a .JSON

Database Implementation

- Raspberry Pi gateway sends updated data to cloud server
- Cloud server, with REST API, updates MongoDB documents with updated data

Testing and Evaluation

Transmission Success at Various LoRa Modes



In order to test the transmission distance of the LoRa module we ran a series of tests in line of sight on different modes. The three modes that we tested were 1 (BW 125, CR 4/5, SF 12), 5 (BW 250, CR 4/5, SF 10) and 10 (BW 500, CR 4/5, SF 7) where BW is bandwidth, CR is coding rate and SF is spreading factor, generally estimated to give us the highest and lowest transmission distance, and one in between. For each mode we tested the signal 20 times, and figured the percentage of successful transmissions at that distance. To ensure line of sight, we stationed the receiver on a hill on a dirt road outside of Ames, and used our cars odometers to figure mileages.

	0 Mi	0.1 Mi	0.2 Mi	0.3 Mi	0.4 Mi	0.7 Mi	1.2 Mi	1.8 Mi
Mode 1	100%	100%	100%	95%	77%	55%	80%	85%
Mode 5	100%	100%	95%	95%	95%	25%	0%	0%
Mode 10	100%	100%	100%	40%	0%	0%	0%	0%